



***Call for Parts Availability
941-342-7725***



Part List for
Joerns®

**Easy Care®
2100**

Models
B694 & B694I

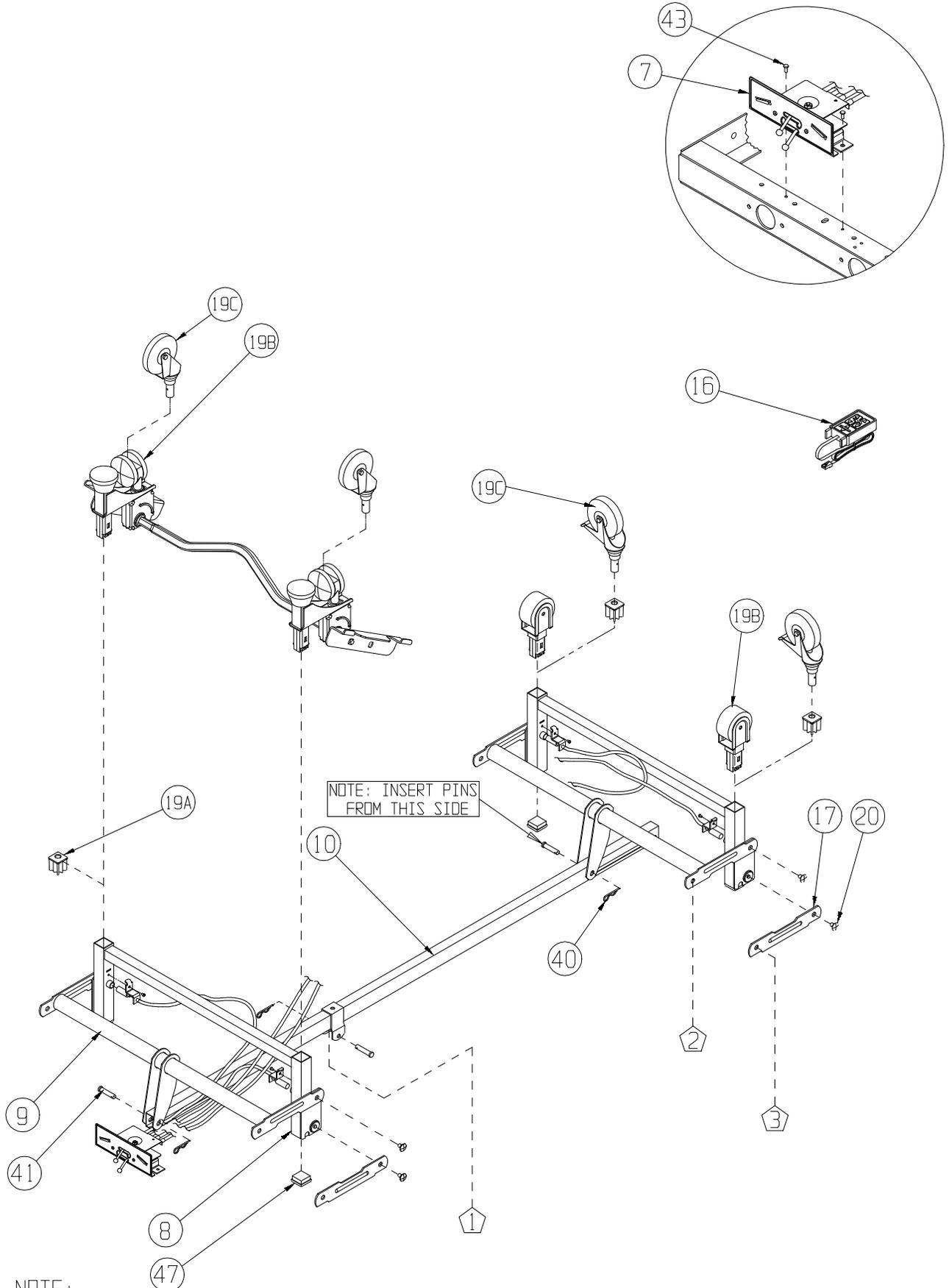
Electric Bed Frame Assembly	.2
Bed Frame Sub-assembly5
Control Box Assembly6
Grip Lock Assemblies7
Drive Assemblies8
Head & Foot Panels9
Warranty Statement12



To avoid injury, read User/Service manual before using bed.

6130018W

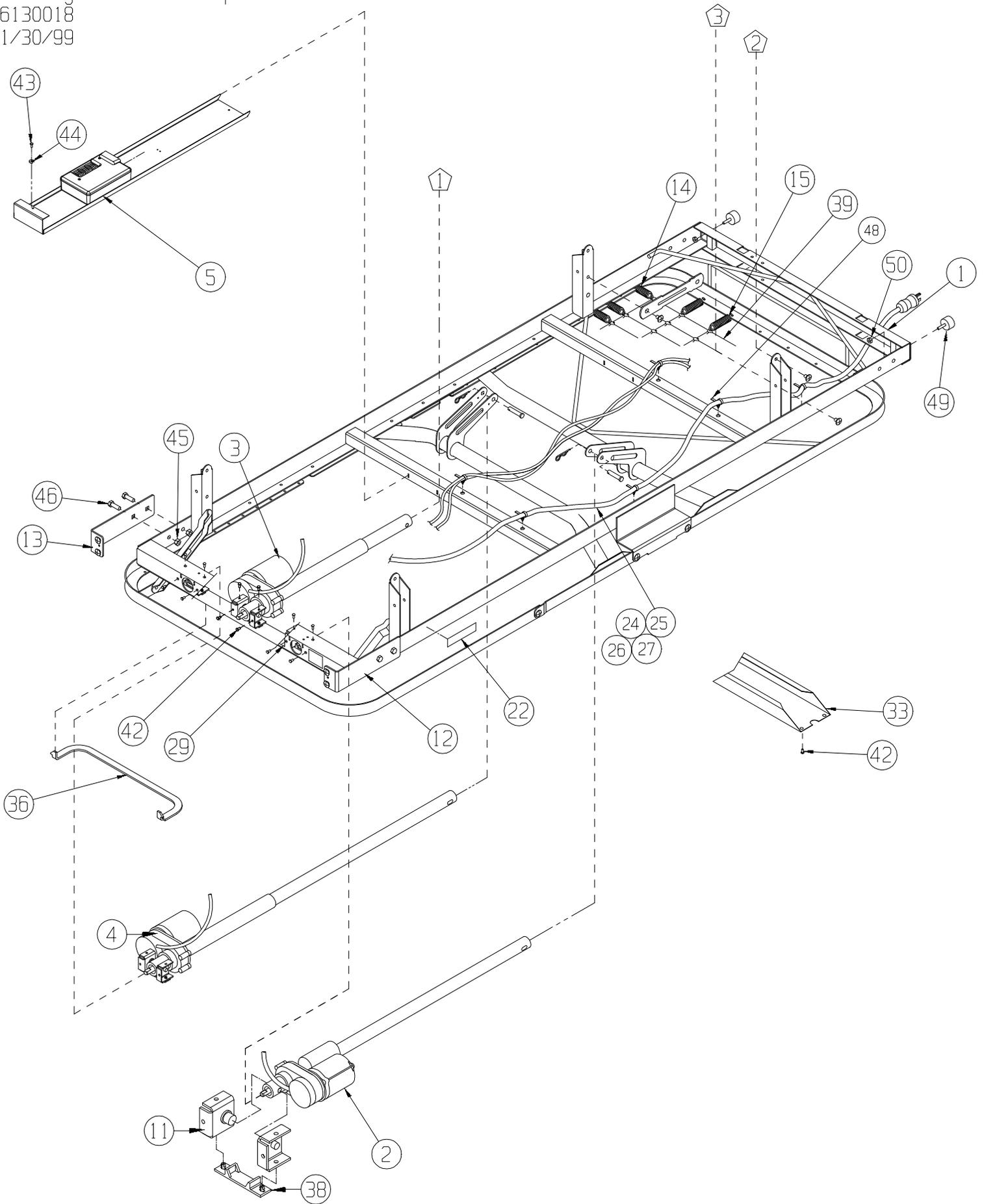
Easy Care 2100 - B694/B694I
 Final Asm. Hi/Lo Mechanism and Accessories
 See Page 4 for Descriptions
 6130018
 3/6/97



NOTE: INSERT PINS
 FROM THIS SIDE

NOTE:
 POSITION ITEM 41 & 40
 AS SHOWN

Easy Care 2100 - B694.B694I
 Final Asm. Sleeping Surface and Mainframe Assembly
 See Page 4 for Descriptions
 6130018
 1/30/99

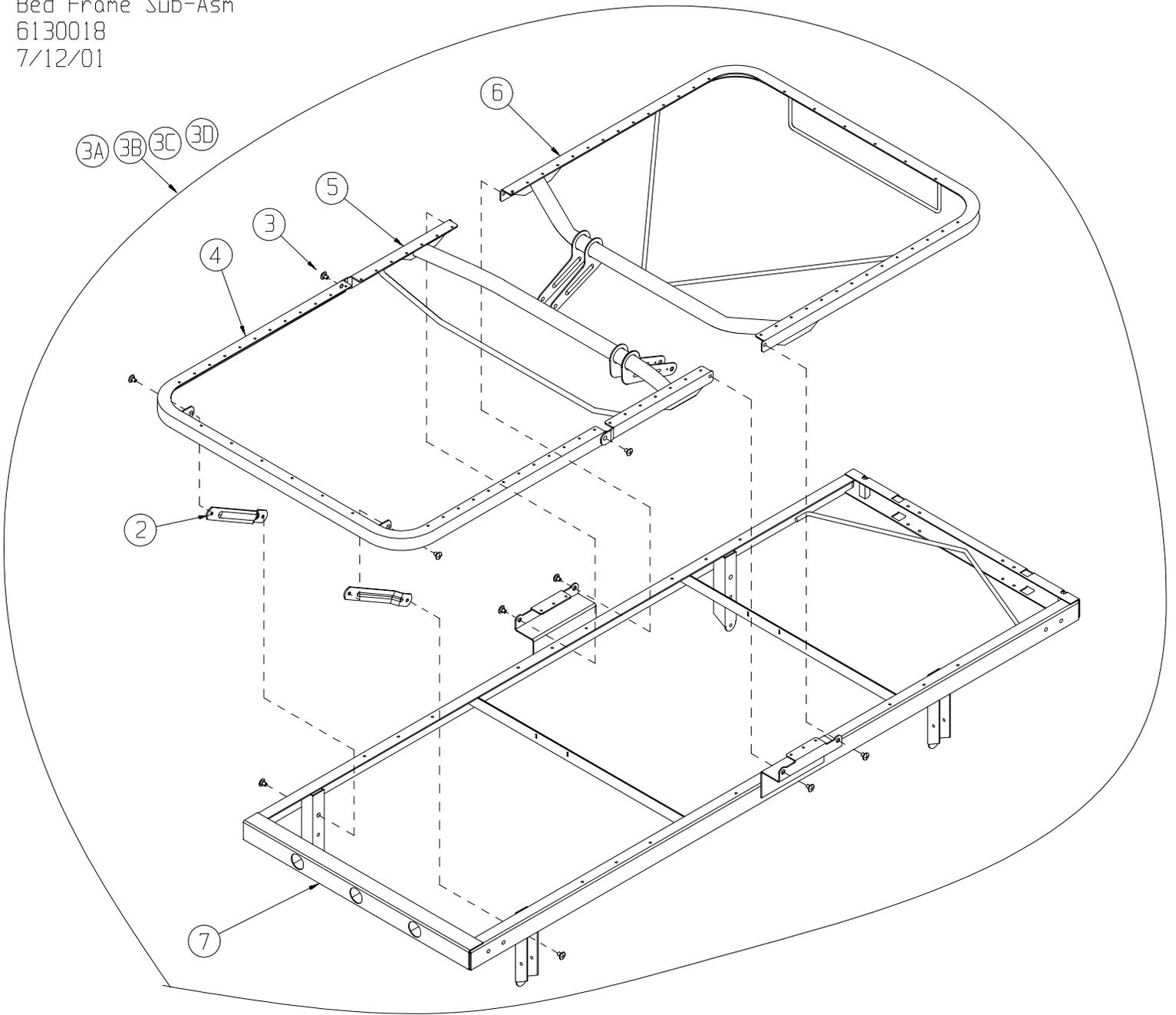


Easy Care 2100 - B694/B694I
 Final Asm. BOM
 6130018
 02/06/01

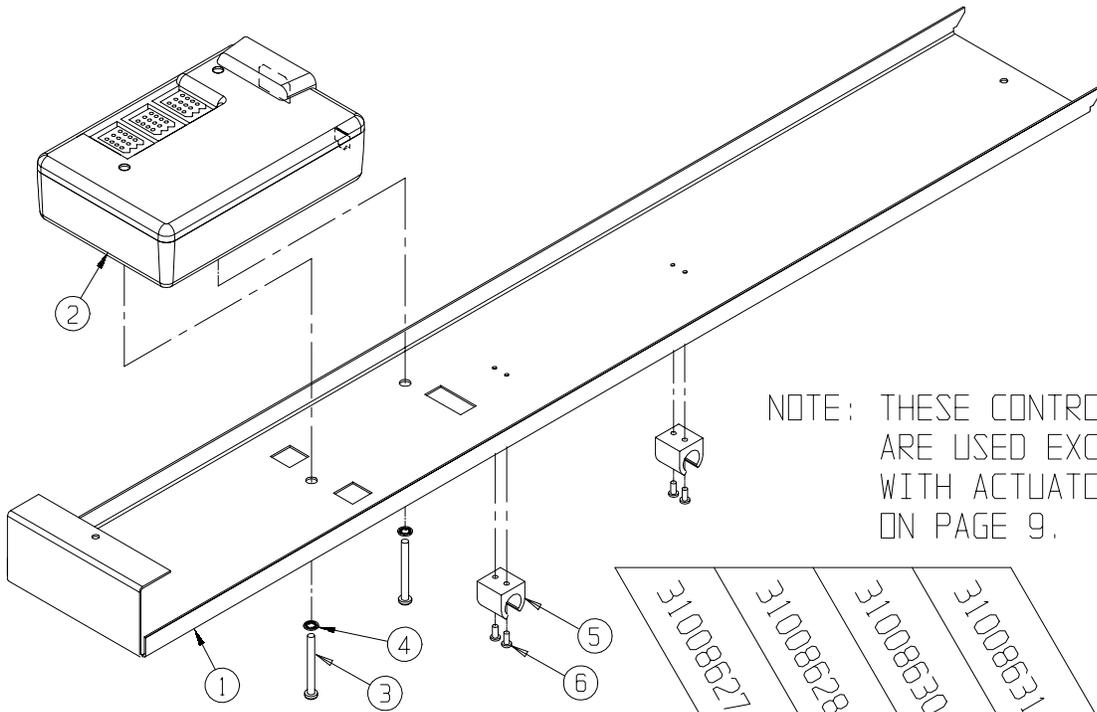
			B694 DOMESTIC				B694I INTERNATIONAL							
			6946LT 76" LINK	6940LT 80" LINK	6946GT 76" GRID	6940GT 80" GRID	6946PT 76" PAN	6940PT 80" PAN	69416LT 76" LINK	69410LT 80" LINK	69416GT 76" GRID	69410GT 80" GRID	69416PT 76" PAN	69410PT 80" PAN
50	12672501	NUT, 1/4-20 KEPS	2	2	2	2	2	2	2	2	2	2	2	2
49	12453102	BUMPER	2	2	2	2	2	2	2	2	2	2	2	2
48	12200686	CLIP ASSEMBLY, PUSH MOUNT	6	6	6	6	6	6	6	6	6	6	6	6
47	12470453	CAP, END	4	4	4	4	4	4	4	4	4	4	4	4
46	12543713	SCREW, 3/8-16 x 3/4 HHMS	4	4	4	4	4	4	4	4	4	4	4	4
45	12673718	NUT, LOCK 3/8-16	4	4	4	4	4	4	4	4	4	4	4	4
44	12851001	WASHER, EX TOOTH LOCK #10	1	1	1	1	1	1	1	1	1	1	1	1
43	12551013	SCREW, #10-32 x 3/8 PPHTFS	3	3	3	3	3	3	3	3	3	3	3	3
42	12552579	SCREW, 1/4-20 x 1/2	12	12	16	16	40	40	12	12	16	16	40	40
41	12793106	PIN, CLEVIS 3/8 x 2	5	5	5	5	5	5	5	5	5	5	5	5
40	12751211	PIN, BRIDGE .09 x 2	5	5	5	5	5	5	5	5	5	5	5	5
39	11007520	SPRING FABRIC-76"	1						1					
	11005744	SPRING FABRIC-80"		1						1				
38	11010192	MOTOR MOUNT RETAINER	3	3	3	3	3	3	3	3	3	3	3	3
37														
36	11009887	MATTRESS GUARD	1	1	1	1	1	1	1	1	1	1	1	1
35														
34														
33	11010371	SEAT PAN			1	1					1	1		
32	11010297	PAN, HEAD 80"						1		1				1
31	11007881	PAN, KNEE					1	1	1	1			1	1
30	11010298	PAN, HEAD 76"/FOOT 76" & 80"					1	1	1	1			1	1
29	11009127	LABEL, EXPLOSION CSA	1	1	1	1	1	1	1	1	1	1	1	1
28														
27	12160302	CORD, POWER, DOMESTIC, HOSPITAL	1	1	1	1	1	1						
26	12160304	CORD, POWER, BRITISH PLUG							1	1	1	1	1	1
25	12160305	CORD, POWER, SCHUKO PLUG							1	1	1	1	1	1
24	12160306	CORD, POWER, ASTRLN / NEW ZLAND							1	1	1	1	1	1
23														
22	11007783	LABEL, OXYGEN WARNING	1	1	1	1	1	1	1	1	1	1	1	1
21														
20	39000052	KIT, RIVET SHOULDER	16	16	16	16	16	16	16	16	16	16	16	16
19	SEE TABLE	CASTER OPTIONS												
18														
17	11010171	LINK, PARALLEL	4	4	4	4	4	4	4	4	4	4	4	4
16	11011474	PENDANT, 6 FUNCTION	1	1	1	1	1	1	1	1	1	1	1	1
15	11007008	SPRING, END HELICAL	12	12					12	12				
14	11007000	SPRING, SIDE HELICAL	68	72					68	72				
13	24005776	BRKT, SUPPORT WDMNT, 694 RH	1	1	1	1	1	1	1	1	1	1	1	1
12	24005775	BRKT, SUPPORT WDMNT, 694 LH	1	1	1	1	1	1	1	1	1	1	1	1
11	24006013	MOTOR MOUNT ASSEMBLY	6	6	6	6	6	6	6	6	6	6	6	6
10	24005752	DRAG LINK ASSEMBLY	1	1	1	1	1	1	1	1	1	1	1	1
9	24005803	HI LO LEVER WELDMNT	2	2	2	2	2	2	2	2	2	2	2	2
8	24005751	FOOT WELDMNT, TRT	2	2	2	2	2	2	2	2	2	2	2	2
7	31008081	TRT ASSEMBLY	1	1	1	1	1	1	1	1	1	1	1	1
6														
5	31008627	CONTROL BOX, 3 MOTOR, 120V, LOCKOUT	1	1	1	1	1	1						
	31008628	CONTROL BOX, 3 MOTOR, 120V	1	1	1	1	1	1						
	31008630	CONTROL BOX, 3 MOTOR, 230V							1	1	1	1	1	1
	31008631	CONTROL BOX, 3 MOTOR, 230V, LOCKOUT							1	1	1	1	1	1
4	31008624	DRIVE ASSEMBLY, KNEE (INT'L)							1	1	1	1	1	1
	31008621	DRIVE ASSEMBLY, KNEE (DDM)	1	1	1	1	1	1						
3	31008325	DRIVE ASSEMBLY, HI LO (INT'L))							1	1	1	1	1	1
	31008622	DRIVE ASSEMBLY, HI LO (DDM))	1	1	1	1	1	1						
2	31008623	DRIVE ASSEMBLY, HEAD (INT'L)							1	1	1	1	1	1
	31008620	DRIVE ASSEMBLY, HEAD (DDM)	1	1	1	1	1	1						
1	31008573	BED SUB ASSEMBLY-76"			1						1			
	31008572	BED SUB ASSEMBLY-80"				1						1		
	31008218	BED SUB ASSEMBLY-76"	1				1		1				1	
	31008217	BED SUB ASSEMBLY-80"		1				1						1
ITEM	PART NO.	DESCRIPTION	6946LT 76" LINK	6940LT 80" LINK	6946GT 76" GRID	6940GT 80" GRID	6946PT 76" PAN	6940PT 80" PAN	69416LT 76" LINK	69410LT 80" LINK	69416GT 76" GRID	69410GT 80" GRID	69416PT 76" PAN	69410PT 80" PAN

CASTER OPTIONS			
19A	11009561	SOCKET, CASTER	1
19B	31008086	GRIP LOCK ASSEMBLY	1
19C	31008155	GRIP LOCK ASSEMBLY-HIGH (H)	1

Easy Care 2100 - B694/B694I
 Bed Frame Sub-Asm
 6130018
 7/12/01



ITEM	LINK/PAN		GRID		DESCRIPTION	QTY.
	31008217 80" BED (A)	31008218 76" BED (B)	31008572 80" BED (C)	31008573 76" BED (D)		
2	11010381	11010381	11010381	11010381	LEVELER, FOOT	2
3	39000052	39000052	39000052	39000052	KIT, RIVET REPLACEMENT	--
4	24005608	24005608	24006124	24006124	WELDMENT, FOOT SECTION	1
5	24005747	24005747	24006123	24006123	WELDMENT, KNEE SECTION	1
6	24005754	24005765	24006121	24006122	WELDMENT, HEAD SECTION	1
7	24005743	24005750	24005743	24005750	WELDMENT, MAINFRAME	1

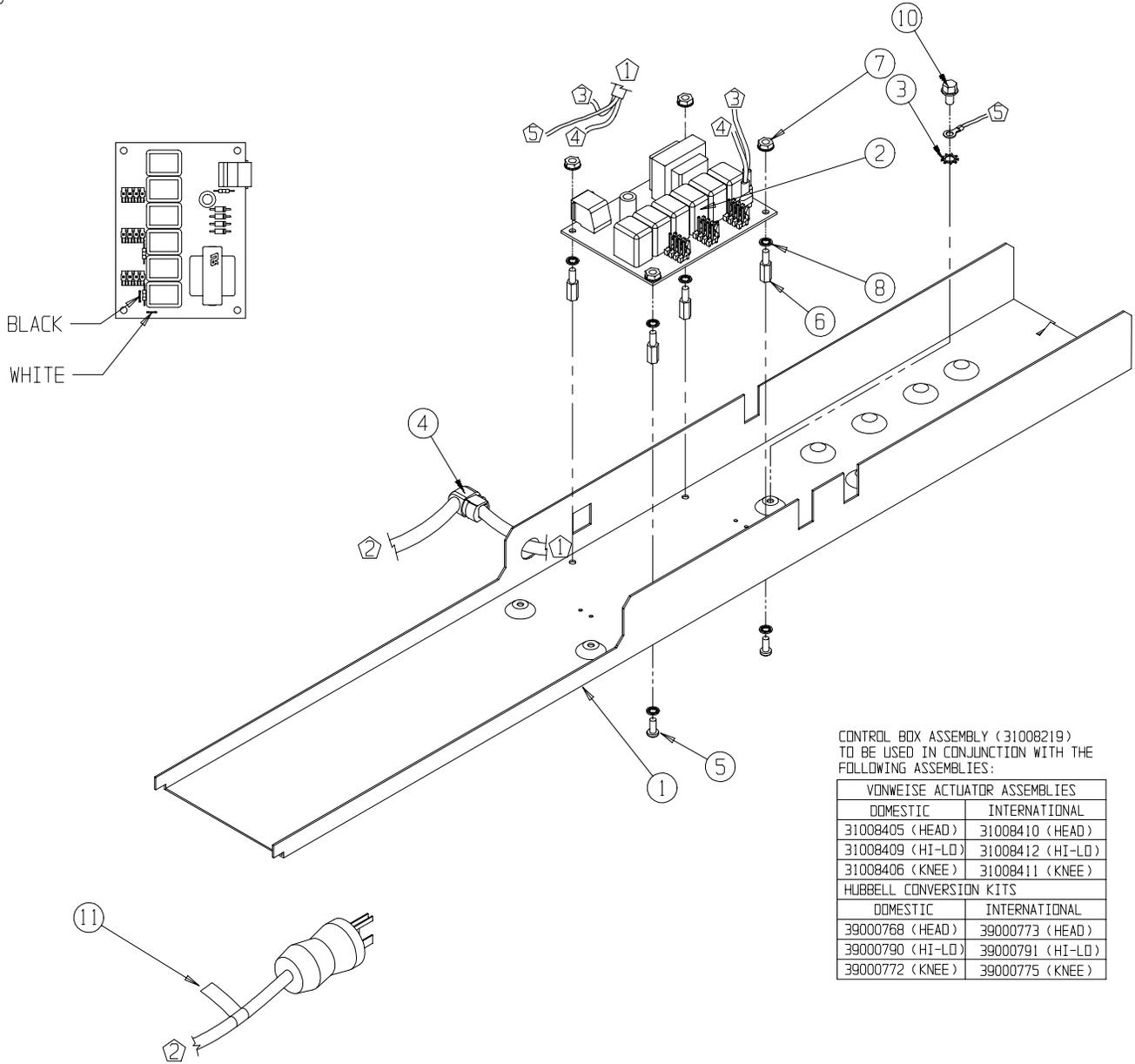


NOTE: THESE CONTROL BOXES ARE USED EXCLUSIVELY WITH ACTUATOR ASSEMBLIES ON PAGE 9.

31008627	CTRL BDX, 3 MOTOR 120V, SWITCHD
31008628	CTRL BDX, 3 MOTOR 120V
31008630	CTRL BDX, 3 MOTOR 120V
31008631	CTRL BDX, 3 MOTOR 230V
	CTRL BDX, 3 MOTOR 230V, SWITCHD

NO.	SIZE	PART NO.	DESCRIPTION	QTY	QTY	QTY	QTY
6	-	12740603	RIVET, POP 3/32"	4	4	4	4
5	-	12990801	CLIP, PLASTIC TRAY	2	2	2	2
4	-	12852502	WASHER, LOCK 1/4 EX-TOOTH	2	2	2	2
3	-	12542549	SCREW, 1/4-20 X 1 1/4 PPHMS	2	2	2	2
2	B	11011169	CONTROL, 3 MOTOR 230V, SWITCHED	-	-	-	1
		11011168	CONTROL, 3 MOTOR 230V	-	-	1	-
		11010747	CONTROL, 3 MOTOR 120V	-	1	-	-
		11010746	CONTROL, 3 MOTOR 120V, SWITCHED	1	-	-	-
1	C	11011140	BRACKET, POWER BOX	1	1	1	1
NO.	SIZE	PART NO.	DESCRIPTION	QTY	QTY	QTY	QTY

Easy Care 2100 - B694
 Control Box Assembly - 31008219
 6130018
 3/1/01



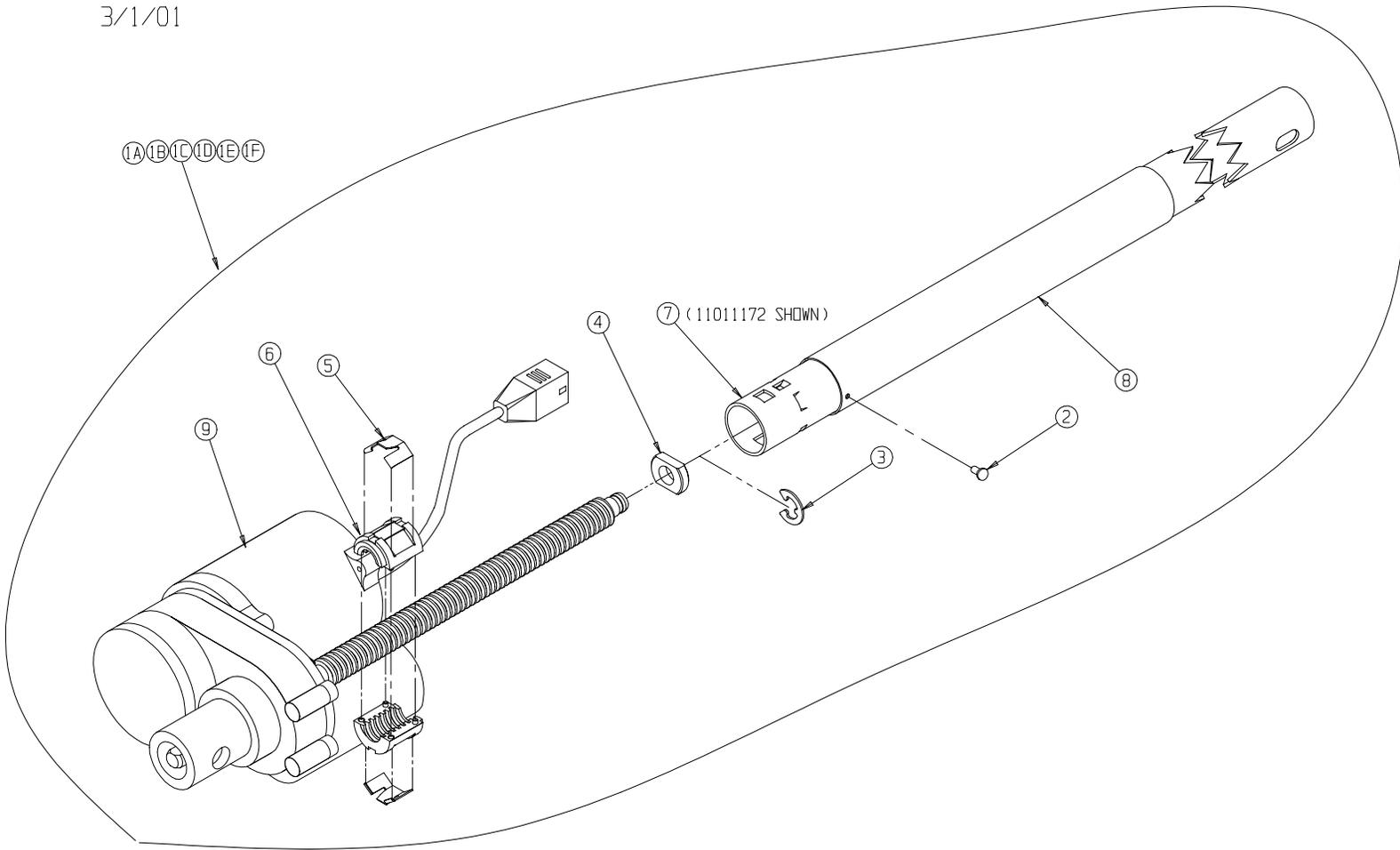
CONTROL BOX ASSEMBLY (31008219)
 TO BE USED IN CONJUNCTION WITH THE
 FOLLOWING ASSEMBLIES:

VONWEISE ACTUATOR ASSEMBLIES	
DOMESTIC	INTERNATIONAL
31008405 (HEAD)	31008410 (HEAD)
31008409 (HI-LD)	31008412 (HI-LD)
31008406 (KNEE)	31008411 (KNEE)
HUBBELL CONVERSION KITS	
DOMESTIC	INTERNATIONAL
39000768 (HEAD)	39000773 (HEAD)
39000790 (HI-LD)	39000791 (HI-LD)
39000772 (KNEE)	39000775 (KNEE)

31008219
 (USA/CAN)

NO.	PART NO.	DESCRIPTION	QTY
11	11004762	GROUND LABEL	1
10	12551015	#10-32 X 1/4" PPHTFS	1
9	24005631	CORD SET, POWER	1
8	12850801	WASHER, LOCK INT. TOOTH	8
7	12670801	NUT, KEPS #8-32	4
6	12592802	STANDOFF, HEX 8-32 X 1/2	4
5	12540808	SCREW, #8-32 X 3/8 PPHMS	4
4	12200653	STRAIN RELIEF, HEYCD	1
3	12851001	WASHER, EX TOOTH LOCK #10	1
2	11009615	PC BOARD, 220V	-
	11009614	PC BOARD	1
1	11010188	BOX, CONTROL B681, B691	1
NO.	PART NO.	DESCRIPTION	QTY

Easy Care 2100 - B694/B694I
 Drive Assemblies
 6130018
 3/1/01

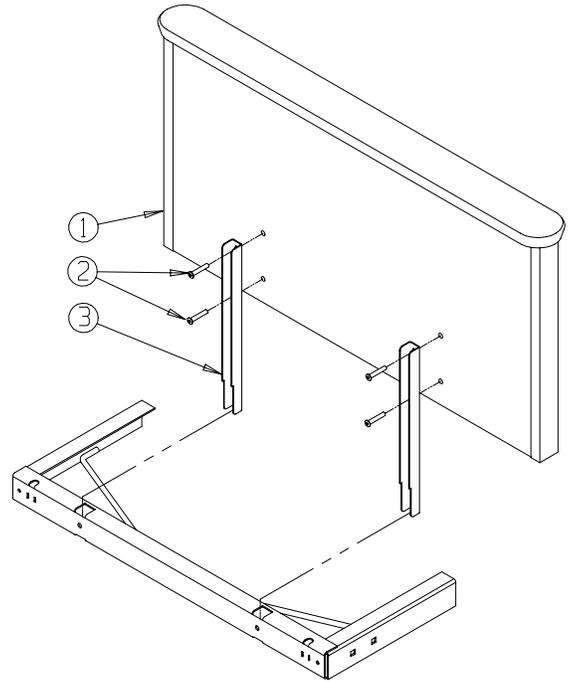


NOTE: THESE ACTUATOR ASSEMBLIES ARE
 USED EXCLUSIVELY WITH CONTROL BOXES
 ILLUSTRATED ON PAGE 6.

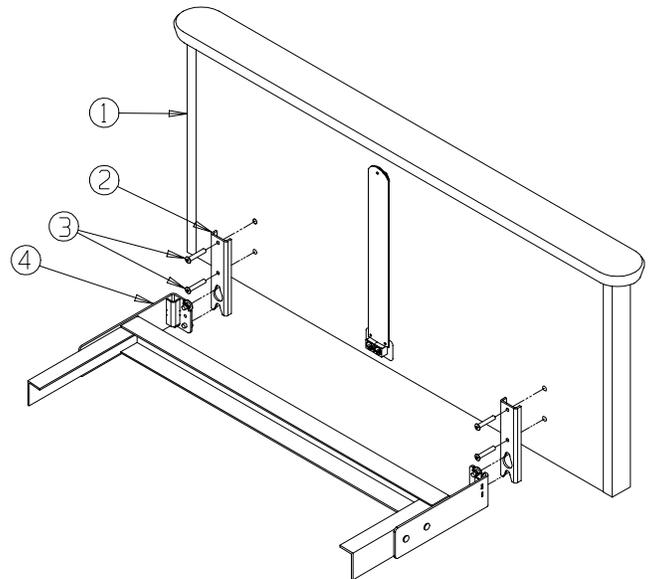
ITEM	DOMESTIC (115 VOLTS)			INTERNATIONAL (230 VOLTS)			DESCRIPTION	QTY.
	31008620 HEAD MOTOR ASSEMBLY (A)	31008621 KNEE MOTOR ASSEMBLY (B)	31008622 HI-LO MOTOR ASSEMBLY (C)	31008623 HEAD MOTOR ASSEMBLY (D)	31008624 KNEE MOTOR ASSEMBLY (E)	31008625 HI-LO MOTOR ASSEMBLY (F)		
1								
2	12551025	12551025	12551025	12551025	12551025	12551025	SCREW #10-24 X .25 HEX HEAD	2
3	12805001	12805001	12805001	12805001	12805001	12805001	E-RING	1
4	11010168	11010168	11010168	11010168	11010168	11010168	GUIDE, SCREW	1
5	11010196	11010196	11010196	11010196	11010196	11010196	PLATE, SPRING	2
6	11010207	11010207	11010207	11010207	11010207	11010207	NUT, HALF	2
7	11011172	11011174	11011173	11011172	11011174	11011173	PUSH TUBE	1
8	11010964	11010964	11010964	11010964	11010964	11010964	SLEEVE, DUST	1
9		11011186			11011187		MOTOR DRIVE, KNEE	1
	11011078		11011078	11011162		11011162	MOTOR DRIVE, HEAD/HI-LO	1

Easy Care 2100 - B694/B694I
 Head & Foot Panel Brackets
 6130018
 3/1/01

3	11010177	HEAD PANEL BRACKET	2
2	12542525	SCREW, 1/4-20 X 1/2"	4
1	----	HEAD PANEL	1
ITEM	PART NO.	DESCRIPTION	QTY.



4	----	BED MOUNTING BRACKETS	-
3	12542509	SCREW, 1/4-20 X 1"	4
2	11010250	FOOT PANEL BRACKET	2
1	----	FOOT PANEL	1
ITEM	PART NO.	DESCRIPTION	QTY.



Notes

Sunrise Medical Continuing Care products are guaranteed for a period of 12 months from the date of delivery against defects in materials and workmanship under normal use and service.

Steel structural components and welds on beds are covered under warranty for a period of ten years from the date of delivery.

This warranty does not apply to damage or defects caused by misuse, incorrect handling, or installation by a non-authorized installer. Damaged caused by use in unsuitable environmental conditions or failure to maintain the product in accordance with user and service instructions is not covered. Any alteration, modification, or repair unless performed by or authorized in writing by Sunrise Medical will void this warranty.

Parts

The product contains various parts that wear from normal use. These parts, such as DC batteries, are not covered under the 12-month warranty but are covered for 90 days after purchase of product.

Sunrise Medical's obligation under this warranty is limited to supplying replacement parts, servicing, or

replacing, at its option, any product which is, found by Sunrise Medical to be defective.

Warranty replacement parts are covered by the terms of this warranty until the product's original warranty period expires.

When requested by Sunrise Medical, parts must be returned for inspection at the customer's expense. Credit will be issued only after inspection.

Service

Most service requests can be handled by the facility Maintenance Department with assistance from the Sunrise Medical Product Service Department. Most parts requested can be shipped UPS next day air at the customer's expense. Should a technician be required, at our discretion, one will be provided by Sunrise Medical. Only the Sunrise Medical Product Service Department can dispatch authorized technicians.

Warranty

for all Joerns beds including UltraCare, FreeStyle, Easy Care series (manual and electric), Safe-Height, and others

***Sunrise Medical
Product Service:***

888 528-8799

