

Parts List
for
Joerns®
Model
U770,
U770GND,
U790,
U790GND,
U795, and
U795GND
Beds



**U795
U795GND**



**U790
U790GND**

JOERNS®

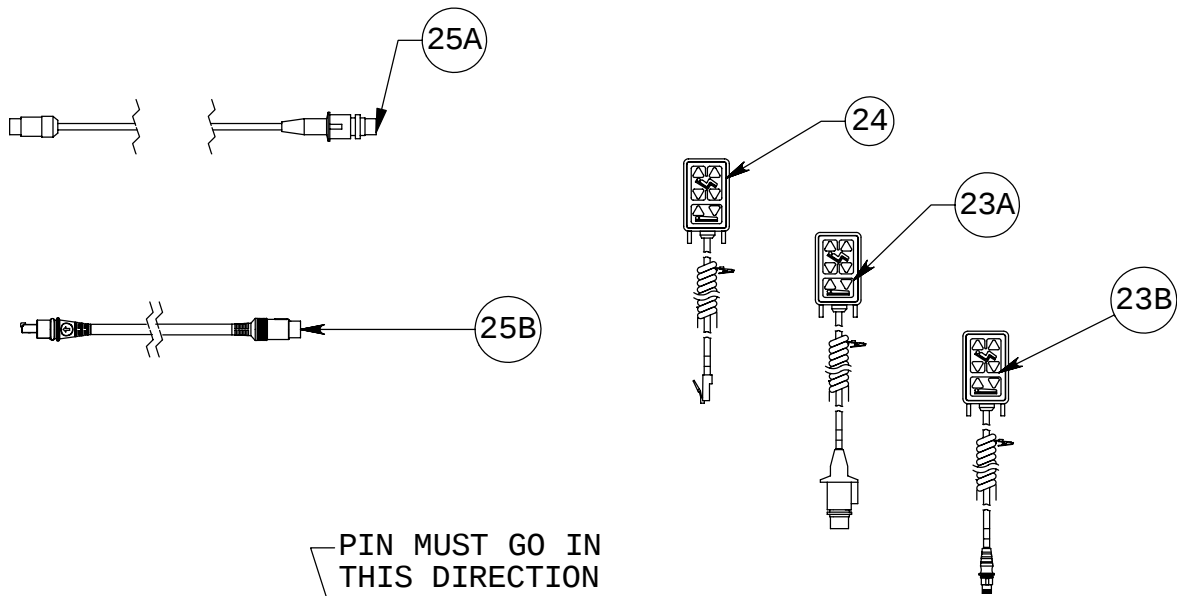
To avoid injury, read user's manual before using bed.



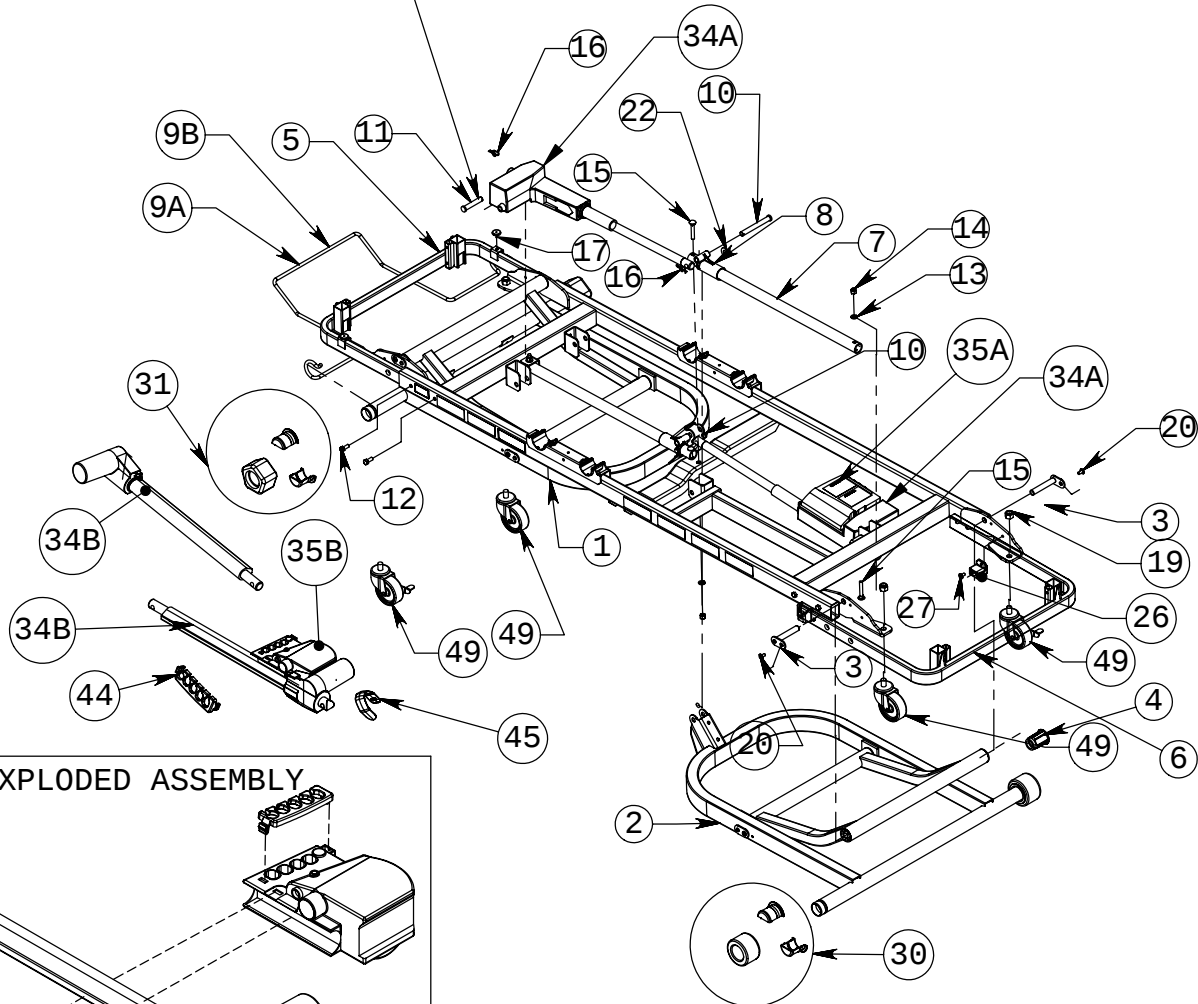
**U770
U770GND**

**SUNRISE
MEDICAL**
Long Term Care Division

FRAME COMPONENTS **76" AND 80 " VERSIONS** **MODELS: U770, U770GND**



PIN MUST GO IN THIS DIRECTION



FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: U770 AND U770GND

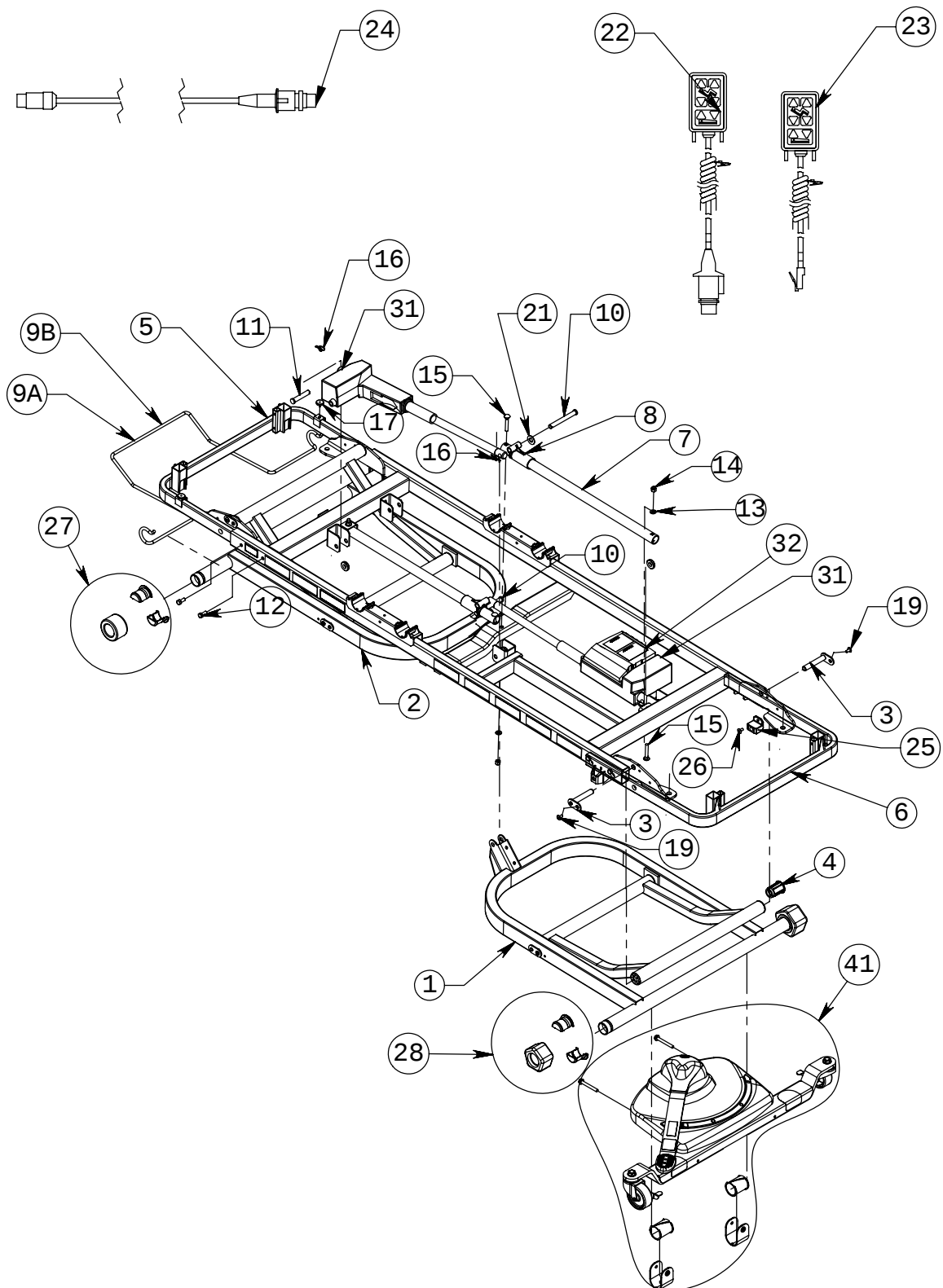
ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.	QTY.	QTY.
1	31008675	ASM., HI-LO LEG W/ PENTAGON	1	1	1	1
2	31008676	ASM., HI-LO LEG W/ ROLLER	1	1	1	1
3	31008674	ASM., STABILIZER PIVOT SHAFT	4	4	4	4
4	11011230	BUSHING, STABILIZER	4	4	4	4
5	24006163	WELDMENT, HEAD PANEL, INSERTING	1	1	1	1
6	24006162	WELDMENT, FOOT PANEL, INSERTING	1	1	1	1
7	25005930	TUBE, HI-LO GUIDE	2	2	2	2
8	11011271	GLIDE, HI-LO	2	2	2	2
9A	11011866	WALL BUMPER, 80"	----	1	----	1
9B	11011867	WALL BUMPER, 76"	1	----	1	----
10	11012361	PIN, MOTOR MOUNT, LONG	2	2	2	2
11	11012238	PIN, MOTOR MOUNT, SHORT	2	2	2	2
12	12553104	SCREW, 5/16-18 x 3/4 THTFMS	8	8	8	8
13	12847531	WASHER, .688 x .344 x .065	4	4	4	4
14	12673105	NUT, NYLOCK, 5/16-18	4	4	4	4
15	12523159	BOLT, CARRIAGE 5/16-18 x 2	4	4	4	4
16	12800032	RING, RUE	4	4	4	4
17	12453703	BUMPER, BUTTON	2	2	2	2
18	12160281	TIE, CABLE (NOT SHOWN)	10	10	10	10
19	12675024	NUT, WHIZ LOCK, 1/2-13	4	4	4	4
20	12552586	SCREW, 1/4-20 x 1/2 THTFMS	4	4	4	4
21	06110049	MANUAL, USER (NOT SHOWN)	1	1	1	1
22	12844101	WASHER, 1.100 x .515 x .080	1	1	1	1
23A	11011963	PENDANT (NO STAFF CONTROL), LA31	1	1	1	1
23B	11012262	PENDANT (NO STAFF CONTROL), LA27	1	1	1	1
24	11011474	PENDANT (STAFF CONTROL)	1	1	1	1
25A	11011493	CABLE, STAFF CONTROL PATCH, LA31	1	1	1	1
25B	11012288	CABLE, STAFF CONTROL PATCH, LA27	1	1	1	1
26	11011549	CABLE, BATTERY PATCH	1	1	1	1
27	12552586	SCREW, 1/4-20 x 1/2 THTFMS	1	1	1	1
28	-	-	-	-	-	-
29	-	-	-	-	-	-
30	39000792	KIT, ROLLER AND HUB	2	2	2	2
31	39000793	KIT, PENTAGON AND HUB	2	2	2	2
32	39000795	KIT, HEAD PANEL BRACKET (NOT SHOWN)	1	1	1	1
33	39000796	KIT, FOOT PANEL BRACKET (NOT SHOWN)	1	1	1	1
34A	39000803	KIT, ACTUATOR SET, HI-LO MATCHED, LA31	1	1	1	1
34B	39000851	KIT, ACTUATOR SET, HI-LO MATCHED, LA27	1	1	1	1
35A	39000804	KIT, CONTROL BOX, LA31	1	1	1	1
35B	39000852	KIT, CONTROL BOX, LA27	1	1	1	1
36A	39000805	KIT, POWER CORD, TWO PRONG, LA31 (NOT SHOWN)	1	1	----	----
36B	39000853	KIT, POWER CORD, TWO PRONG, LA27 (NOT SHOWN)	1	1	----	----
37	12150025	WIRE ASM., 18AWG, GRN/YLW, 5" (NOT SHOWN)	----	----	4	4
38	12150026	WIRE ASM., 18AWG, GRN/YLW, 10" (NOT SHOWN)	----	----	3	3
39	12541064	SCREW, #10-16 x 1/2 HWH TEK (NOT SHOWN)	----	----	13	13
40	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)	----	----	13	13
41	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)	----	----	13	13
42	39000808	KIT, POWER CORD, GROUNDED, STRAIGHT, LA31 (NOT SHOWN)	----	----	1	1
43A	39000850	KIT, POWER CORD, GROUNDED, RT ANGLE, LA31 (NOT SHOWN)	----	----	1	1
43B	39000854	KIT, POWER CORD, GROUNDED, RT ANGLE, LA27 (NOT SHOWN)	----	----	1	1
44	11012289	MOTOR CABLE LOCK, LA27	1	1	1	1
45	11012290	ACTUATOR CLIP LOCK, LA27	1	1	1	1
46	39000855	KIT, MOTOR CABLE, HI-LO, LA27 (NOT SHOWN)	2	2	2	2
47	39000856	KIT, MOTOR CABLE, BACK, LA27 (NOT SHOWN)	1	1	1	1
48	39000857	KIT, MOTOR CABLE, KNEE, LA27 (NOT SHOWN)	1	1	1	1
49	39000874	KIT, CASTER (NOT SHOWN)	1	1	1	1
			U770	U770	U770GND	U770GND
			76"	80"	76"	80"

ITALICS INDICATE OPTIONAL CHOICES

**NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS;
NO SUFFIX FOR RAVEN BROWN PAINTED PARTS**

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

**FRAME COMPONENTS
76" AND 80 " VERSIONS
MODELS: U790, U790GND**



FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: U790 AND U790GND

ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.	QTY.	QTY.
1	31008675	ASM., HI-LO LEG W/ PENTAGON	1	1	1	1
2	31008676	ASM., HI-LO LEG W/ ROLLER	1	1	1	1
3	31008674	ASM., STABILIZER PIVOT SHAFT	4	4	4	4
4	11011230	BUSHING, STABILIZER	4	4	4	4
5	24006163	WELDMENT, HEAD PANEL, INSERTING	1	1	1	1
6	24006162	WELDMENT, FOOT PANEL, INSERTING	1	1	1	1
7	25005930	TUBE, HI-LO GUIDE	2	2	2	2
8	11011271	GLIDE, HI-LO	2	2	2	2
9A	11011866	WALL BUMPER, 80"	----	1	----	1
9B	11011867	WALL BUMPER, 76"	1	----	1	----
10	11012361	PIN, MOTOR MOUNT, LONG	2	2	2	2
11	11012238	PIN, MOTOR MOUNT, SHORT	2	2	2	2
12	12553104	SCREW, 5/16-18 x 3/4 HHTFMS	8	8	8	8
13	12847531	WASHER, .688 x .344 x .065	4	4	4	4
14	12673105	NUT, NYLOCK, 5/16-18	4	4	4	4
15	12523159	BOLT, CARRIAGE 5/16-18 x 2	4	4	4	4
16	12800032	RING, RUE	4	4	4	4
17	12453703	BUMPER, BUTTON	2	2	2	2
18	12160281	TIE, CABLE (NOT SHOWN)	10	10	10	10
19	12552586	SCREW, 1/4-20 x 1/2 TTHTFS	4	4	4	4
20	06110049	MANUAL, USER (NOT SHOWN)	1	1	1	1
21	12844101	WASHER, 1.100 x .515 x .080	1	1	1	1
22	11011963	PENDANT (NO STAFF CONTROL)	1	1	1	1
23	11011474	PENDANT (STAFF CONTROL)	1	1	1	1
24	11011493	CABLE, STAFF CONTROL PATCH	1	1	1	1
25	11011549	CABLE, BATTERY PATCH	1	1	1	1
26	12552586	SCREW, 1/4-20 x 1/2 TTHTFS	1	1	1	1
27	39000792	KIT, ROLLER AND HUB	2	2	2	2
28	39000793	KIT, PENTAGON AND HUB	2	2	2	2
29	39000795	KIT, HEAD PANEL BRACKET (NOT SHOWN)	1	1	1	1
30	39000796	KIT, FOOT PANEL BRACKET (NOT SHOWN)	1	1	1	1
31	39000803	KIT, ACTUATOR SET, HI-LO MATCHED	1	1	1	1
32	39000804	KIT, CONTROL BOX	1	1	1	1
33	39000805	KIT, POWER CORD, TWO PRONG (NOT SHOWN)	1	1	----	----
34	12150025	WIRE ASM., 18AWG, GRN/YLW, 5" (NOT SHOWN)	----	----	4	4
35	12150026	WIRE ASM., 18AWG, GRN/YLW, 10" (NOT SHOWN)	----	----	4	4
36	12541064	SCREW, #10-16 x 1/2 HWH TEK (NOT SHOWN)	----	----	15	15
37	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)	----	----	15	15
38	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)	----	----	15	15
39	39000808	KIT, POWER CORD, GROUNDED, STRAIGHT (NOT SHOWN)	----	----	1	1
40	39000850	KIT, POWER CORD, GROUNDED, RT ANGLE (NOT SHOWN)	----	----	1	1
41	31008748	ASSEMBLY, ULTRAROLL (SEE ULTRAROLL PAGE)	1	1	1	1
			U790	U790	U790GND	U790GND
			76"	80"	76"	80"

ITALICS INDICATE OPTIONAL CHOICES

**NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS;
NO SUFFIX FOR RAVEN BROWN PAINTED PARTS**

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

PIN MUST BE PUT IN THIS DIRECTION

1 2 3 4 5 6 7 8 9A 9B 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: U795 AND U795GND

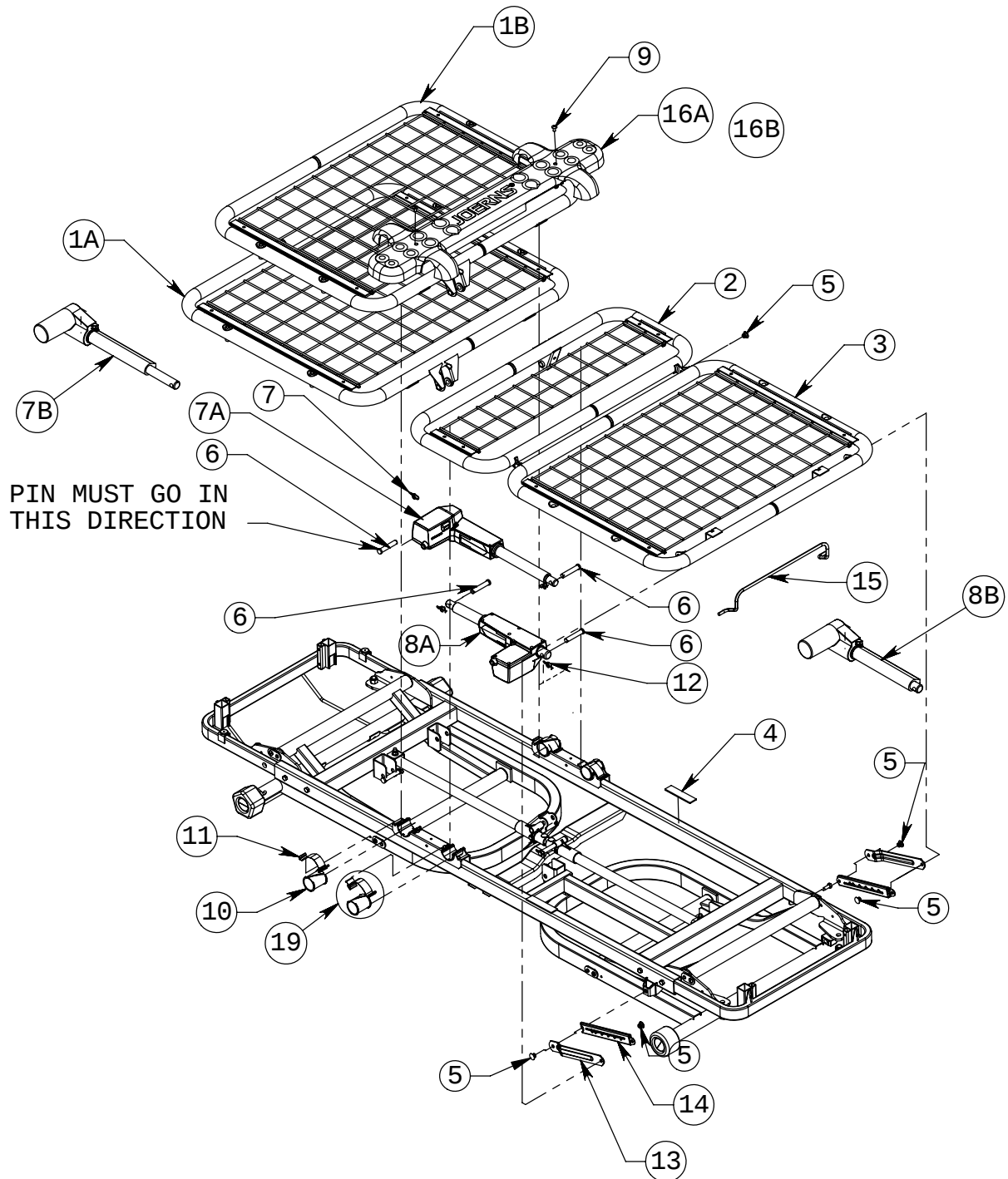
ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.	QTY.	QTY.
1	31008675	ASM., HI-LO LEG W/ PENTAGON	1	1	1	1
2	31008676	ASM., HI-LO LEG W/ ROLLER	1	1	1	1
3	31008674	ASM., STABILIZER PIVOT SHAFT	4	4	4	4
4	11011230	BUSHING, STABILIZER	4	4	4	4
5	24006163	WELDMENT, HEAD PANEL, INSERTING	1	1	1	1
6	24006162	WELDMENT, FOOT PANEL, INSERTING	1	1	1	1
7	25005930	TUBE, HI-LO GUIDE	2	2	2	2
8	11011271	GLIDE, HI-LO	2	2	2	2
9A	11011866	WALL BUMPER, 80"	----	1	----	1
9B	11011867	WALL BUMPER, 76"	1	----	1	----
10	11012361	PIN, MOTOR MOUNT, LONG	2	2	2	2
11	11012238	PIN, MOTOR MOUNT, SHORT	2	2	2	2
12	12553104	SCREW, 5/16-18 x 3/4 HHTFMS	8	8	8	8
13	12847531	WASHER, .688 x .344 x .065	4	4	4	4
14	12673105	NUT, NYLOCK, 5/16-18	4	4	4	4
15	12523159	BOLT, CARRIAGE 5/16-18 x 2	4	4	4	4
16	12800032	RING, RUE	4	4	4	4
17	12453703	BUMPER, BUTTON	2	2	2	2
18	12160281	TIE, CABLE (NOT SHOWN)	10	10	10	10
19	12552586	SCREW, 1/4-20 x 1/2 TTHTFS	4	4	4	4
20	06110049	MANUAL, USER (NOT SHOWN)	1	1	1	1
21	12844101	WASHER, 1.100 x .515 x .080	1	1	1	1
22	11011963	PENDANT (NO STAFF CONTROL)	1	1	1	1
23	11011474	PENDANT (STAFF CONTROL)	1	1	1	1
24	11011493	CABLE, STAFF CONTROL PATCH	1	1	1	1
25	11011549	CABLE, BATTERY PATCH	1	1	1	1
26	12552586	SCREW, 1/4-20 x 1/2 TTHTFS	1	1	1	1
27	39000792	KIT, ROLLER AND HUB	2	2	2	2
28	39000793	KIT, PENTAGON AND HUB	2	2	2	2
29	39000795	KIT, HEAD PANEL BRACKET (NOT SHOWN)	1	1	1	1
30	39000796	KIT, FOOT PANEL BRACKET (NOT SHOWN)	1	1	1	1
31	39000803	KIT, ACTUATOR SET, HI-LO MATCHED	1	1	1	1
32	39000804	KIT, CONTROL BOX	1	1	1	1
33	39000805	KIT, POWER CORD, TWO PRONG (NOT SHOWN)	1	1	----	----
34	12150025	WIRE ASM., 18AWG, GRN/YLW, 5" (NOT SHOWN)	----	----	4	4
35	12150026	WIRE ASM., 18AWG, GRN/YLW, 10" (NOT SHOWN)	----	----	5	5
36	12541064	SCREW, #10-16 x 1/2 HWH TEK (NOT SHOWN)	----	----	17	17
37	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)	----	----	17	17
38	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)	----	----	17	17
39	39000808	KIT, POWER CORD, GROUNDED, STRAIGHT (NOT SHOWN)	----	----	1	1
40	39000850	KIT, POWER CORD, GROUNDED, RT ANGLE (NOT SHOWN)	----	----	1	1
41	31008748	ASSEMBLY, ULTRAROLL (SEE ULTRAROLL PAGE)	2	2	2	2
			U795	U795	U795GND	U795GND
			76"	80"	76"	80"

ITALICS INDICATE OPTIONAL CHOICES

**NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS
NO SUFFIX FOR RAVEN BROWN PAINTED PARTS**

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

DECK COMPONENTS
76" AND 80 " VERSIONS
MODELS: U770, 770GND, U790, U790GND, U795 AND U795GND



DECK COMPONENTS
76" AND 80" VERSIONS
MODELS: U770, U770GND, U790, U790GND, U795 AND U795GND

ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.
1A	24006113	WELDMENT, BACK SECTION, 80"	-	1	-	1	-	1
1B	24006114	WELDMENT, BACK SECTION, 76"	1	-	1	-	1	-
2	24006115	WELDMENT, KNEE SECTION	1	1	1	1	1	1
3	24006116	WELDMENT, FOOT SECTION	1	1	1	1	1	1
4	11011331	PAD, STOP, KNEE/ LEG	2	2	2	2	2	2
5	11015786	RIVET, SHOULDER	6	6	6	6	6	6
6	11012238	PIN, MOTOR MOUNT, SHORT	4	4	4	4	4	4
7A	11011351	ACTUATOR, KNEE, LA31	----	----	1	1	1	1
7B	39000858	KIT, ACTUATOR, KNEE, LA27	1	1	----	----	----	----
8A	11011350	ACTUATOR, BACK, LA31	----	----	1	1	1	1
8B	39000862	KIT, ACTUATOR, BACK, LA27	1	1	----	----	----	----
9	12552590	SCREW, 1/4-20 X 1 1/2 TTHTFS	2	2	2	2	2	2
10	11011660	BEARING, MATTRESS DECK	4	4	4	4	4	4
11	11011556	CLIP, TUBE RETAINER	4	4	4	4	4	4
12	12800032	RING, RUE	4	4	4	4	4	4
13	11011348	LINK, FOOT LEVELER	2	2	2	2	2	2
14	11011284	GATCH LEVER, ADJUSTABLE	2	2	2	2	2	2
15	11011369	WIREFORM, MATTRESS STOP	1	1	1	1	1	1
16A	11012164	SEAT PAN, BLACK	1	1	1	1	1	1
16B	11012163	SEAT PAN, SOFT TONE	1	1	1	1	1	1
17	39000052	KIT, RIVET REPLACEMENT (NOT SHOWN)	1	1	1	1	1	1
18	39000794	KIT, GATCH LEVER, ADJUSTABLE (NOT SHOWN)	1	1	1	1	1	1
19	39000802	KIT, MATTRESS DECK BEARING	1	1	1	1	1	1
			U770	U770GND	U790	U790GND	U795	U795GND
			76"	80"	76"	80"	76"	80"

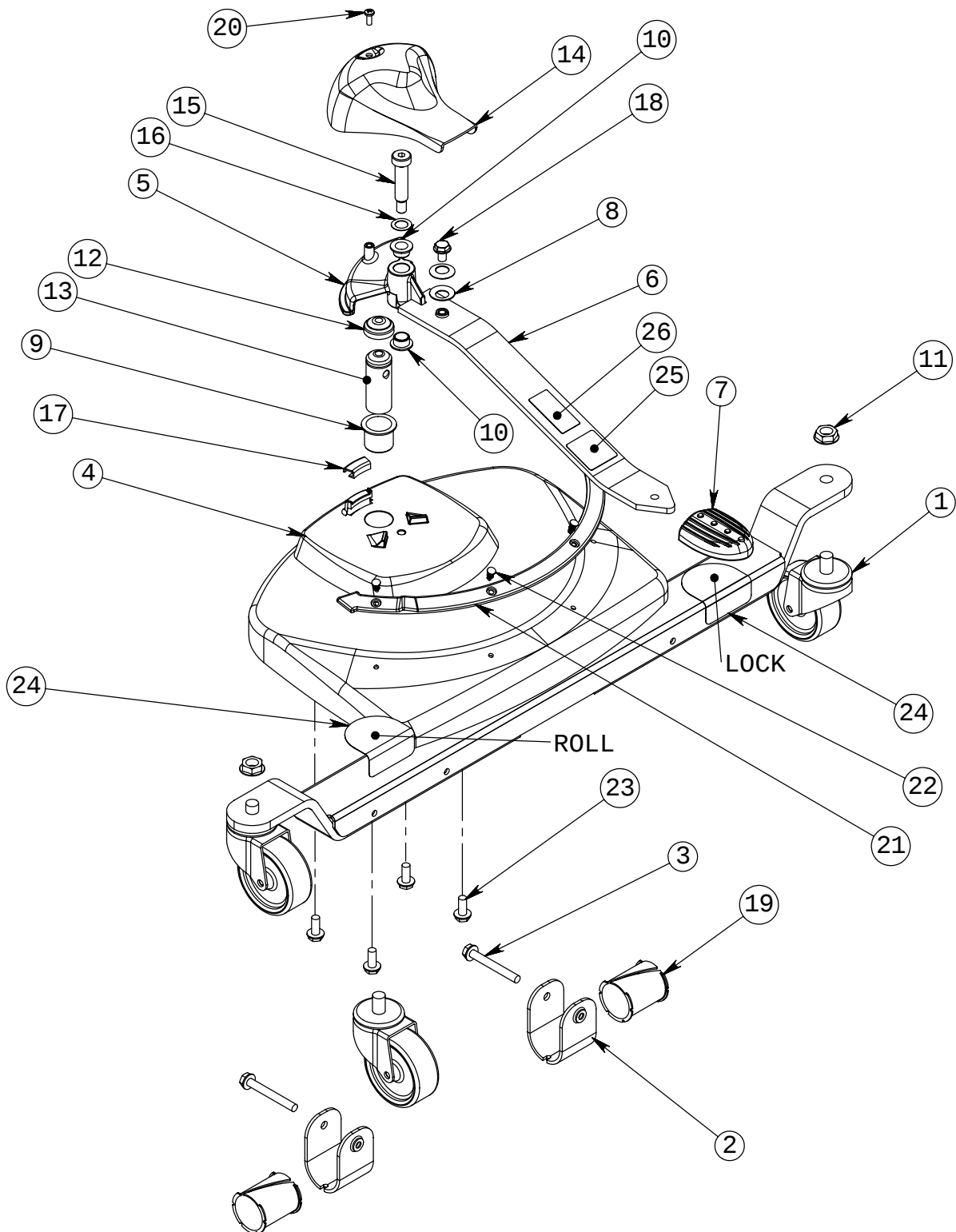
ITALICS INDICATE OPTIONAL CHOICES

**NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS;
NO SUFFIX FOR RAVEN BROWN PAINTED PARTS**

ULTRAROLL COMPONENTS

76" AND 80 " VERSIONS

MODELS: U790, U790GND, U795 AND 795GND



ULTRAROLL COMPONENTS
76" AND 80" VERSIONS
MODELS: U790, U790GND, U795 AND U795GND

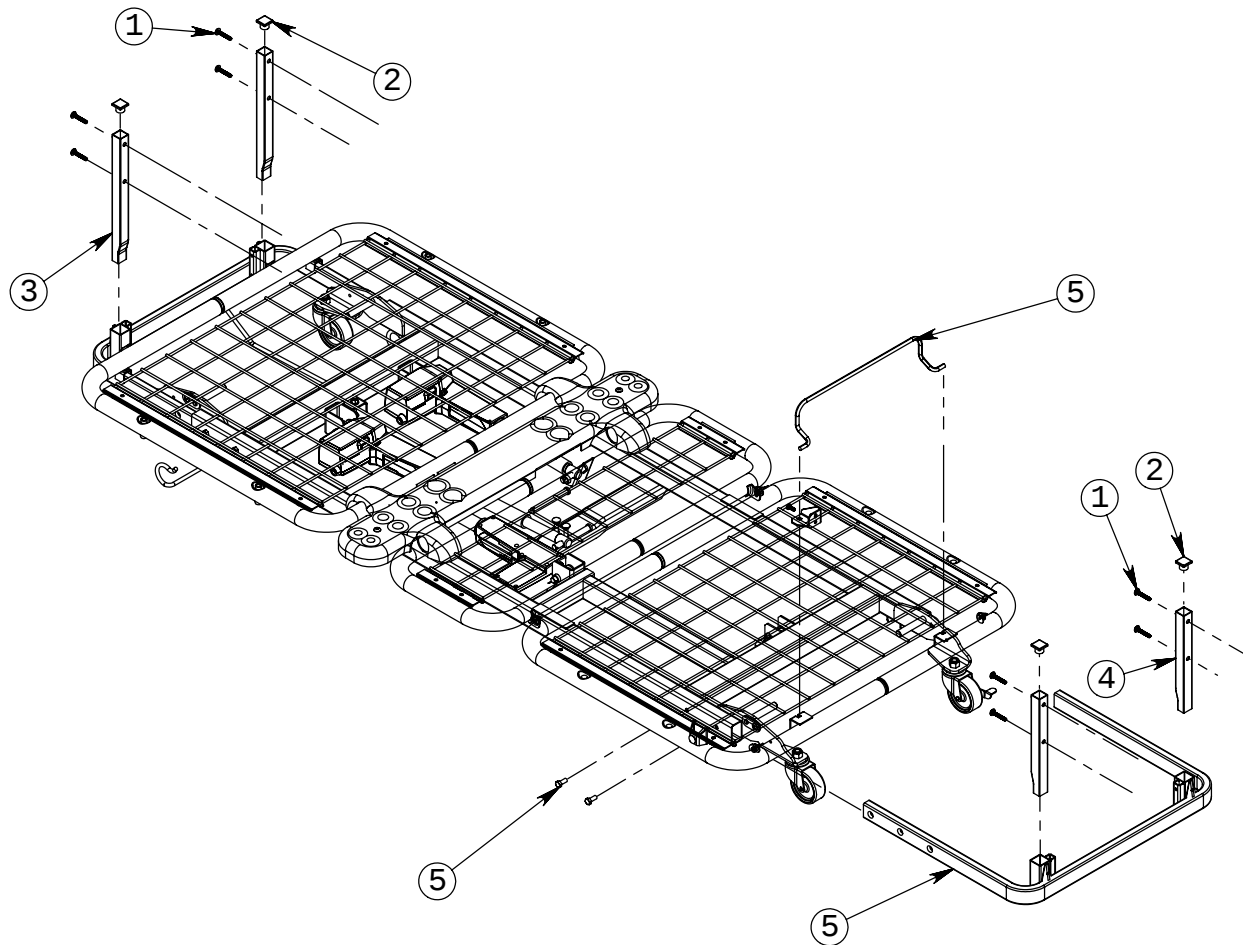
ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.	QTY.	QTY.
1	10630301	CASTER, W/O BRAKE	3	3	6	6
2	11011783	U-STRAP, LEG TUBE, ULTRAROLL	2	2	4	4
3	11011828	SCREW, 5/16-18 X 2 1/2 HWHTFS	2	2	4	4
4	11011848	BASE, PIVOT, ULTRAROLL	1	1	2	2
5	11011847	CAM, ULTRAROLL	1	1	2	2
6	11011850	LEVER, FOOT, ULTRAROLL	1	1	2	2
7	11011856	PAD, LEVER, FOOT	1	1	2	2
8	12841853	WASHER, SPRING	2	2	4	4
9	12210043	BUSHING, FLANGED	1	1	2	2
10	12210042	BUSHING, FLANGED	2	2	4	4
11	12675024	NUT, 1/2-13, WHIZ LOCK	2	2	4	4
12	11011853	CAP, FOLLOWER, CAM	1	1	2	2
13	11011846	FOLLOWER, CAM	1	1	2	2
14	11011858	COVER, ULTRAROLL	1	1	2	2
15	12544005	BOLT, SHOULDER, 1/2-13 X 1 3/4	1	1	2	2
16	12841852	WASHER, STEEL	1	1	2	2
17	11011859	GLIDE, CAM	1	1	2	2
18	12543103	SCREW, 5/16-18 X 1/2 HWHMS	1	1	2	2
19	11011660	BEARING, TUBE	2	2	4	4
20	12551009	SCREW, 10-24 X 1/2 PPHTFS	1	1	2	2
21	11011863	GLIDE, LEVER, ULTRAROLL	1	1	2	2
22	12743177	RIVET, PUSH, PLASTIC	4	4	8	8
23	12583145	SCREW, 5/16-18 X 3/4 HWHMS	4	4	8	8
24	11011862	LABEL, POSITION INDICATOR, ULTRAROLL	1	1	2	2
25	11011869	LABEL, STAFF USE	1	1	2	2
26	11012205	LABEL, WARNING	1	1	2	2
			U790	U790GND	U795	U795GND

ITALICS INDICATE OPTIONAL CHOICES

**NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS;
NO SUFFIX FOR RAVEN BROWN PAINTED PARTS**

**BED PANEL MOUNTING
76" AND 80 " VERSIONS**

MODELS: U770, U770GND, U790, U790GND, U795 AND 795GND



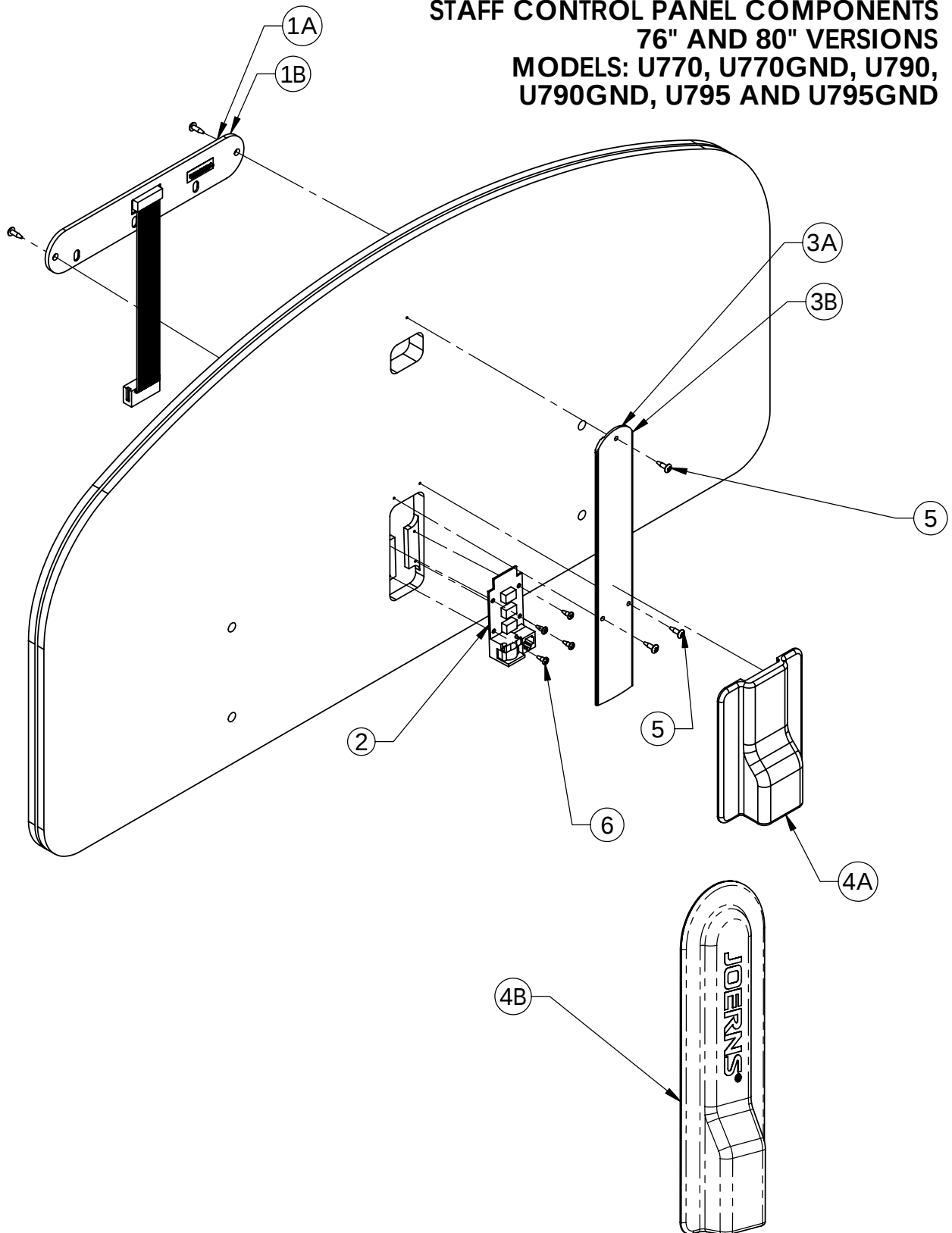
BED PANEL MOUNTING
76" AND 80" VERSIONS

MODELS: U770, U770GND, U790, U790GND, U795 AND U795GND

ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.
1	12542588	SCREW, 1/4-20 X 1 1/2 PPHMS	4	4
2	12470467	CAP, TUBE, 1" X 1"	2	2
3	11011330	POST, HEAD PANEL	2	
4	11011325	POST, FOOT PANEL		2
5	39000796	KIT, INSERTING PANEL, FOOT		1
			HEAD PANEL	FOOT PANEL

**NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS;
 NO SUFFIX FOR RAVEN BROWN PAINTED PARTS**

STAFF CONTROL PANEL COMPONENTS
76" AND 80" VERSIONS
MODELS: U770, U770GND, U790,
U790GND, U795 AND U795GND



STAFF CONTROL PANEL COMPONENTS
76" AND 80" VERSIONS
MODELS: U770, U770GND, U790, U790GND, U795 AND U795GND

ITEM NO.	PART NO.	DESCRIPTION	QTY.	QTY.
1A	11010490	STAFF CONTROLLER	1	
1B	11012068	STAFF CONTROLLER		1
2	11011775	PC BOARD, DC STAFF CONTROL	1	1
3A	11011093	COVER, WIRE	1	
3B	11012206	COVER, WIRE		1
4A	11012073	COVER, PC BOARD	1	
4B	11012145	COVER, PC BOARD		1
5	12570626	SCREW, #6 X 1/2 PTHSMS	5	4
6	12570618	SCREW, #6 X 3/8 PPHSMS	4	4
7	39000860	KIT, WIRE COVER (NOT SHOWN)		1
8	31008878	KIT, WIRE COVER (NOT SHOWN)	1	
			BEFORE DEC 2004	AFTER DEC 2004



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Fax: (800) 457-8827
www.sunrisemedical-ltc.com